

Castlemaine ROD SHOP

HK-T-G CHASSIS KIT 14

Step 1. Clamp large plate to bottom of sub-frame.

Step 2. Bolt rails to that plate and clamp rear.

Step 3. Adjust clamps so that the rear of the rails are hard back against square plate that rear spring is bolted through.

Step 4. Adjust vertical rear plate which is only tack-welded onto allow for chassis variations.

Step 5. If floor has been damaged or repaired where cut-out section in middle of the rail is, then some re-working of floor maybe needed. Weld floor to rail. Use steel plate if gap needs to be filled up.

Step 6. Tack weld front and rear plates. When everything is in place properly, commence welding.



