

CASTLEMAINE



**Bellhousing
Fitting Guide**

bh086

Kit Limitations

1. Can ONLY be Used with Right Hand Cable Clutch
2. MUST Use a 10" (254mm) Clutch Plate
3. Needs the Nose Cone Machined

Suitable for Below Gearbox & Engine Combinations

Gearboxes	Engines
Ford Single Rail Ford Toploader	Chev Big Block Chev Small Block Holden 253, 308 & 5Ltr EFI

Kit Includes

Part	Part Description / Number	Qty
Bellhousing	bh086	1
Pivot Ball	pb01	1
Spigot Bush	sb11	1
Washers	washer02	4
Bolts	7/16" x 1 1/4" UNC	4
Flat Washer	7/16"	4
Spring Washer	7/16"	4

Recommended Options

The Below Optional Parts are recommended for ease of Installation

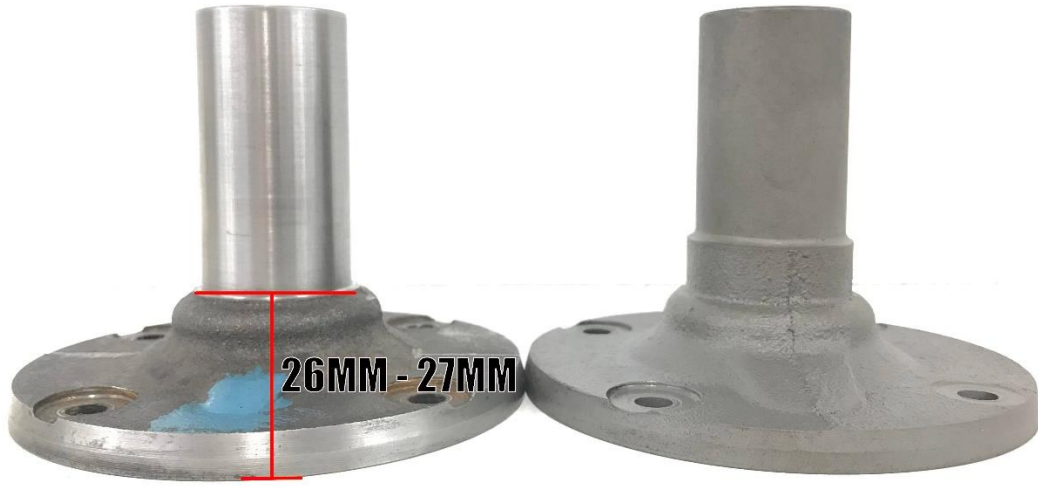
1. Thrust Bearing & Carrier (tb14a)
2. Throwout Fork (tf12)

Installation Steps

This Bellhousing is Multi Drilled to suit the Below Engine Bolt Patterns to Ford Single Rail or Toploader Gearboxes;

- Holden V8
- Turbo 308
- Chev

1. Use the Supplied 4 Flat Thick washers on the 4 Large Holes
2. A Spigot Bush is Supplied and is Fitted using a Nylon Hammer
3. Remove the Front Bearing Retainer / Nose Cone, this WILL need to be Machined. Refer to Image Below. This can be done by Us (for Additional Cost) or a Machine / Engineering Shop. The Outer Diameter of the Nose Cone is Standard Ford (36.3 – 36.4mm). The Machined Length needs to be 26 – 27mm from the Base of the Nose Cone.



MACHINED

STANDARD